

PRODUCT DATA

Lusin® Alro OL 154

Silicone free release agent for processing thermoplastics and duromers

Benefits:

- Suitable for MAKROLON and LEXAN
- up to 150 °C mould temperature
- injection moulded parts can be finished
- long cycle times – multiple demould

Product description

LUSIN® ALRO OL 154 is a silicone free release agent for processing of thermoplastics and duromers. It is based on special fatty oils and additives.

LUSIN® ALRO OL 154 is suitable for use at mould temperatures up to 150 °C.

Special properties:

- excellent release and slip effect
- long cycle times – multiple demould
- finishing processes such as painting, printing and bonding are possible. Preliminary testing is recommended.

Application

As a release agent for thermoplastics and duromers.

Apply a fine film to the clean mould taking particular care to cover properly edges and undercuts. The work area should be well ventilated.

Note: Too generous application of the spray can lead to streaking of parts and difficulty in finishing.

Release agent residues can be removed easily with water and a dash of cleaner such as LUSIN® CLEAN W 81.

Shelf life: 2 years

Storage / Handling

For further information on storage, handling, hazards, etc. please refer to safety data sheet.

Packaging

Spray can 400 ml / 12 cans per carton

Code N° : 001120

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Further Information

Request information on our complete range of materials for this industry.

¹ † While the technical information and suggestions for use contained herein are believed to be accurate and reliable, nothing stated in this bulletin is to be taken as a warranty either expressed or implied.