

# Stoner

## Stoner® E408 Dry Film Mold Release™



### Product Description

**Stoner® E408 Dry Film Release™** is an extremely versatile, paintable release agent and anti-stick lubricant for molded materials such as plastics, rubber, composites, and similar materials. This dry, anti-stick surface coating provides fast, easy part removal from molds and multiple part releases per application. E408 contains no silicones, oils, or waxes and most molded parts do not require cleaning prior to painting, hotstamping, plating, or similar decorating. Improves molding efficiency in many processes including injection, compression, transfer, vacuum form, pour cast, die cast, and layup molding.

### E408 Dry Film Release™ ADVANTAGES:

- Saves time - lets parts release quickly and easily from molds.
- Allows molded parts to be painted, hotstamped, or otherwise decorated.
- Improves part appearance and reduces defects caused by sticking.
- Formulated to provide high levels of user and environmental safety.
- Contains no Class I or Class II Ozone Depleting Substances.
- Contains no chlorofluorocarbon (CFC) or hydrochlorofluorocarbon (HCFC) propellants.
- Contains no chlorinated solvents such as 1,1,1 trichloroethane or methylene chloride.
- Colorless and non-staining.

### Uses

**Stoner® E408 Dry Film Release™** is a paintable release agent and anti-stick lubricant for molded these materials:

- Plastics
- Rubber
- Composites

### Direction for Use

#### Recommended Procedure

**SHAKE WELL BEFORE USING.** Hold can 10 to 12 inches from mold surface. Apply a thin mist coating on mold surface for best results.

### Storage and Handling

Do not puncture or incinerate container. Do not expose container to heat or store at temperatures above 120 °F. This product is classified as nonflammable by ASTM testing method D3065-01. However, contents of this container can ignite under certain circumstances. Keep container away from and do not use near sparks, open flame, heated surfaces, or other ignition sources.

### Packaging

**Stoner® E408 Dry Film Release™** is available in:

- 12 can case of 12 oz cans  
Part # E408
- 5-gallon pails & 55-gallon drum  
Part # M408 (Solvent Based)
- 5-gallon pails & 55-gallon drum  
Part # P404 (Water Based)

### Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355  
Email: [TimeSaver@StonerSolutions.com](mailto:TimeSaver@StonerSolutions.com)  
Visit: [StonerSolutions.com](http://StonerSolutions.com)

The information contained in this TDS is believed to be accurate and reliable. It is recommended that each user test the material and procedures prior to initial use. Nothing stated in this TDS is to be construed as a warranty either expressed or implied.